

MJ 邁鈞機械工業股份有限公司

LP-570SS200S平推式高速研磨機(光學鏡片加工用)
PUSHING TYPE HIGH SPEED GRINDING MACHINE
(OPTICAL LENS PROCESSING)



各軸單動
Individual axle
control

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570加大型
570Extra Large

570 加大型平推式高速研磨機(光學鏡片加工用)-機台規格表 SPECIFICATION

A02

機型	Type	LP-570SS200S	
軸數	Axle number	2 軸 2axis	
下主軸端面至 上軸中心距	Distance from surface of bottom axis to center of top axis.	220m/m	
控制方法	Control method	各軸單動 Individual axle control	
加工範圍	Processing range	φ40~φ200	
磨盤最大徑	The maximum diameter of grinding disc	400	
平推距離	Push distance	130mm←-0→130mm	
主軸轉速	Shaft speed	75~900 R.P.M	
平推往復次數	Push reciprocation the frequency	0~45CPM(200W 無段變速) (Stepless speed)	
調壓範圍	Individual pressure control range	0~5kgf	
壓力源範圍	Pressure source range	0~10kgf	
電源使用	Power supply	依各地電壓使用 According to different voltage	
機台總功率/安培	kW/A	2.5kW/11.4A	
給水裝置	Water supply device	單泵 Single pump	
加工水槽	Processing water trough	單槽 Single trough	
氣缸規格	Cylinder specification	φ40	φ50
機械重量	Machine weight	720kg	
機械體積 L×W×H	Machine dimension L×W×H	1382×1365×1885	
機台特色 Feature of machine	<ul style="list-style-type: none"> *本系列機台可二段式速度設定 * These series machine are dual speed setting. *本機台可二段式加壓 *Use two-times pressure. *主軸頭端材質為不鏽鋼 *The top of spindle made of stainless steel. *主軸牙部尺寸 M50XP3.0 *The thread of spindle is M50XP3.0 *鏡片在下，可研磨外徑可至 300mm *Placed the lenses in bottom to processing diameter 300mm *主軸傳動馬達使用伺服馬達 *Spindle's motor use servo motor. *本機台使用雙線軌 *The machine use double linear guideway. 		

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